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18. (previously presented) A method according to claim 17, wherein the adhesive layer is provided as a coating on one of said nonwoven spunbonded polymer fabric and non-embossed polymer material.

19. (previously presented) A method according to claim 18, wherein the coating is substantially continuous but provides discrete adhesive bonding points between the nonwoven spunbonded polymer fabric and non-embossed polymer material at the lamination points during lamination.

20.(cancelled)

21. (previously presented) A method according to claim 19, wherein the nonwoven spunbonded polymer fabric is a thermoplastic polymer and wherein the single lamination pattern calender roll is a thermobonding calender.

22. (previously presented) A method according to claim 21, including passing the thermoplastic adhesive layer and the nonwoven spunbonded thermoplastic polymer fabric through the thermobonding calender such that they are caused to melt together to form an integrated bond.

23. (previously presented) A method according to claim 22, wherein the non-embossed polymer material is a thermoplastics polymer and is also caused to melt to form part of the integrated bond.

Claims 24-29 (Cancelled)

30. (previously presented) A method according to claim 89, wherein the spunbonded polymer fabric comprises a polymer selected from the group consisting of polypropylene, polyethylene, polyester and polyamide.